

YG DRILL DRILLING INSERTS

2023.

This is For You!!

PROMOTION

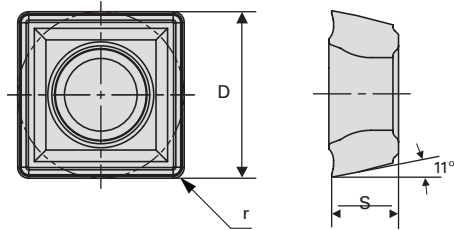


YG DRILL

INDEXABLE CUTTING TOOLS

YG UNIVERSAL LINE

SPMX SERIES



Series	Metric	
	IC	S
SPMX 0502	5.00	2.38
SPMX 0602	6.00	2.41
SPMX 07T3	7.94	3.97
SPMX 0904	9.80	4.30
SPMX 1104	11.50	4.90
SPMX 1405	14.30	5.30

EDP 3200..

● Stock item

P25 P40 P25

M30 M35

K30

S20 S30

P.V.P.*

*válidos para los grados YG602/YG713

SPMX	Designation	Fn (mm/rev.)	EDP 3200..			P.V.P.*
			YG602	YG613	YG713	
SPMX General	SPMX 050204	0.07~0.14	● 0005	● 0077	● 0062	9.18 €
	SPMX 060204	0.08~0.14	● 0006	● 0078	● 0063	9.49 €
	SPMX 07T308	0.08~0.16	● 0007	● 0061	● 0064	10.09 €
	SPMX 090408	0.08~0.16	● 0008	● 0079	● 0065	12.32 €
	SPMX 110408	0.10~0.18	● 0009	● 0080	● 0066	13.29 €
	SPMX 140512	0.10~0.20	● 0010		● 0067	15.94 €
-ST INOX	SPMX 050204 - ST	0.03~0.10	● 0011	● 0070		9.18 €
	SPMX 060204 - ST	0.04~0.11	● 0012	● 0071		9.49 €
	SPMX 07T308 - ST	0.04~0.11	● 0013	● 0068		10.09 €
	SPMX 090408 - ST	0.05~0.12	● 0014	● 0072		12.32 €
	SPMX 110408 - ST	0.06~0.14		● 0073		-
	SPMX 140512 - ST	0.08~0.15		● 0074		-

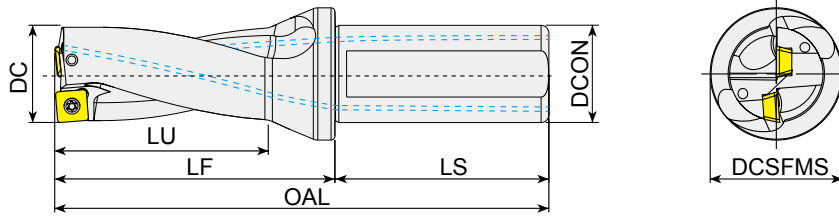
Rompevirutas de taladrado

P	M	K			
	M		-ST		<ul style="list-style-type: none"> • Geometría aguda • Viruta larga y aceros inoxidables
P	M	K	Inserto General		• Primera opción para aplicaciones generales

Promoción válida hasta el 31 de diciembre de 2023 o fin de existencias

Drilling - Drill Holder

SPMX 05/06 Drill (DC 13~21)



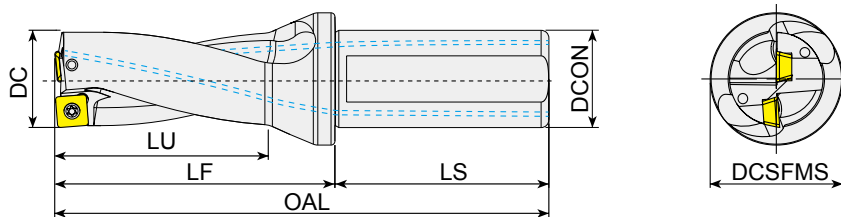
Screw	Wrench	Insert
T062043	TWFT06	SPMX05
T072252	TWFT07	SPMX06

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS	PVP BROCA	SET 20 INSERTOS
SPMX 050204	13	2 x D	YGSP2-13S20F026-05	0001	44	94	20	25	50	286.38 €	222.00 €
		3 x D	YGSP3-13S20F039-05	0004	57	107				300.73 €	230.00 €
		5 x D	YGSP5-13S20F065-05	0007	83	133				363.84 €	260.00 €
	14	2 x D	YGSP2-14S20F028-05	0002	46	96				286.38 €	222.00 €
		3 x D	YGSP3-14S20F042-05	0005	60	110				300.73 €	230.00 €
		5 x D	YGSP5-14S20F070-05	0008	88	138				363.84 €	260.00 €
	15	2 x D	YGSP2-15S20F030-05	0003	48	98				286.38 €	222.00 €
		3 x D	YGSP3-15S20F045-05	0006	63	113				300.73 €	222.00 €
		5 x D	YGSP5-15S20F075-05	0009	93	143				363.84 €	260.00 €
SPMX 060204	16	2 x D	YGSP2-16S25F032-06	0010	53	109	25	34	56	286.38 €	225.00 €
		3 x D	YGSP3-16S25F048-06	0016	69	125				300.73 €	232.00 €
		5 x D	YGSP5-16S25F080-06	0022	101	157				363.84 €	265.00 €
	17	2 x D	YGSP2-17S25F034-06	0011	55	111				286.38 €	225.00 €
		3 x D	YGSP3-17S25F051-06	0017	72	128				300.73 €	232.00 €
		5 x D	YGSP5-17S25F085-06	0023	106	162				363.84 €	265.00 €
	18	2 x D	YGSP2-18S25F036-06	0012	57	113				286.38 €	225.00 €
		3 x D	YGSP3-18S25F054-06	0018	75	131				300.73 €	232.00 €
		5 x D	YGSP5-18S25F090-06	0024	111	167				363.84 €	265.00 €
	19	2 x D	YGSP2-19S25F038-06	0013	59	115				286.38 €	225.00 €
		3 x D	YGSP3-19S25F057-06	0019	78	134				300.73 €	232.00 €
		5 x D	YGSP5-19S25F095-06	0025	116	172				363.84 €	265.00 €
	20	2 x D	YGSP2-20S25F040-06	0014	62	118				286.38 €	225.00 €
		3 x D	YGSP3-20S25F060-06	0020	82	138				300.73 €	232.00 €
		5 x D	YGSP5-20S25F100-06	0026	122	178				363.84 €	265.00 €
21	2 x D	YGSP2-21S25F042-06	0015	64	120	286.38 €	225.00 €				
	3 x D	YGSP3-21S25F063-06	0021	85	141	300.73 €	232.00 €				
	5 x D	YGSP5-21S25F105-06	0027	127	183	363.84 €	265.00 €				

* Llámamos para incrementos en diámetro x 0.5mm

SPMX 07T308 Drill (DC 22~27)

Screw	Wrench
T082564	TWFT08



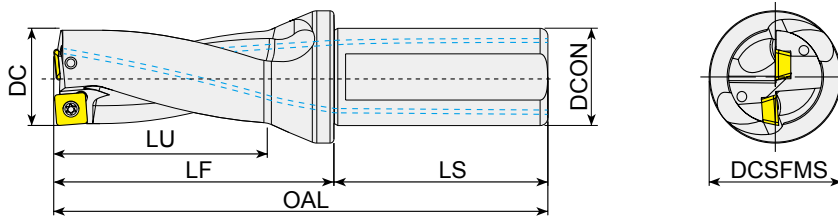
Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS	PVP BROCA	SET 20 INSERTOS
SPMX 07T308	22	2 x D	YGSP2-22S25F044-07	0028	74	134	25	34	56	291.98 €	232.00 €
		3 x D	YGSP3-22S25F066-07	0034	96	156				306.55 €	240.00 €
		5 x D	YGSP5-22S25F110-07	0040	140	200				370.98 €	272.00 €
	23	2 x D	YGSP2-23S25F046-07	0029	76	136				291.98 €	232.00 €
		3 x D	YGSP3-23S25F069-07	0035	99	159				306.55 €	240.00 €
		5 x D	YGSP5-23S25F115-07	0041	145	205				370.98 €	272.00 €
	24	2 x D	YGSP2-24S25F048-07	0030	78	138				291.98 €	232.00 €
		3 x D	YGSP3-24S25F072-07	0036	102	162				306.55 €	240.00 €
		5 x D	YGSP5-24S25F120-07	0042	150	210				370.98 €	272.00 €
	25	2 x D	YGSP2-25S25F050-07	0031	80	140				291.98 €	232.00 €
		3 x D	YGSP3-25S25F075-07	0037	105	165				306.45 €	240.00 €
		5 x D	YGSP5-25S25F125-07	0043	155	215				370.98 €	272.00 €
	26	2 x D	YGSP2-26S25F052-07	0032	82	142				310.83 €	242.00 €
		3 x D	YGSP3-26S25F078-07	0038	108	168				326.40 €	250.00 €
		5 x D	YGSP5-26S25F130-07	0044	160	220				394.95 €	285.00 €
	27	2 x D	YGSP2-27S25F054-07	0033	84	144				310.83 €	242.00 €
		3 x D	YGSP3-27S25F081-07	0039	111	171				326.40 €	250.00 €
		5 x D	YGSP5-27S25F135-07	0045	165	225				394.95 €	285.00 €

* Llámamos para incrementos en diámetro x 0.5mm

Drilling - Drill Holder

SPMX 090408 Drill (DC 28~33)

Screw	Wrench
T103588	TWFT10

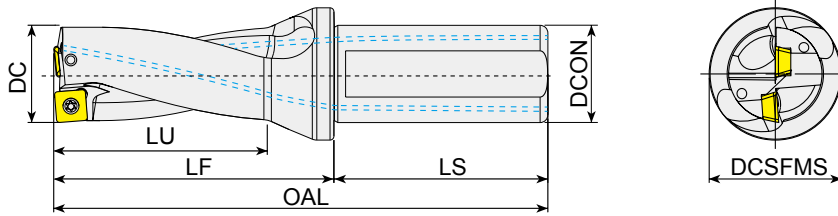


Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS	PVP BROCA	SET 20 INSERTOS
SPMX 090408	28	2 x D	YGSP2-28S25F056-09	0046	86	146	25	34	56	310.83 €	260.00 €
		3 x D	YGSP3-28S25F084-09	0052	114	174	25	34	56	326.40 €	270.00 €
		5 x D	YGSP5-28S32F140-09	0058	170	230	32	44	60	394.95 €	305.00 €
	29	2 x D	YGSP2-29S25F058-09	0047	88	148	25	34	56	310.83 €	260.00 €
		3 x D	YGSP3-29S25F087-09	0053	117	177	25	34	56	326.40 €	270.00 €
		5 x D	YGSP5-29S32F145-09	0059	175	235				394.95 €	305.00 €
	30	2 x D	YGSP2-30S32F060-09	0048	91	151				310.83 €	260.00 €
		3 x D	YGSP3-30S32F090-09	0054	121	181				326.40 €	270.00 €
		5 x D	YGSP5-30S32F150-09	0060	181	241				394.95 €	305.00 €
	31	2 x D	YGSP2-31S32F062-09	0049	93	153				353.03 €	282.00 €
		3 x D	YGSP3-31S32F093-09	0055	124	184				370.66 €	290.00 €
		5 x D	YGSP5-31S32F155-09	0061	186	246	32	44	60	448.55 €	330.00 €
	32	2 x D	YGSP2-32S32F064-09	0050	95	155				353.03 €	282.00 €
		3 x D	YGSP3-32S32F096-09	0056	127	187				370.56 €	290.00 €
		5 x D	YGSP5-32S32F160-09	0062	191	251				488.55 €	330.00 €
	33	2 x D	YGSP2-33S32F066-09	0051	97	157				359.89 €	285.00 €
		3 x D	YGSP3-33S32F099-09	0057	130	190				377.91 €	295.00 €
		5 x D	YGSP5-33S32F165-09	0063	196	256				457.23 €	335.00 €

* Llámarnos para incrementos en diámetro x 0.5mm

Screw
18000119

Wrench
18000167



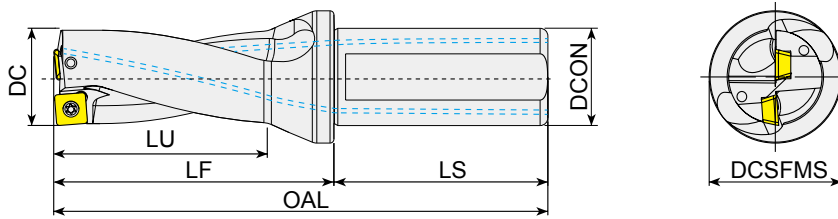
Series	DC	LU	Designation	EDP 3790..	LF	OAL	DCON	DCSFMS	LS	PVP BROCA	SET 20 INSERTOS
SPMX 110408	34	2xD	YGSP2-34S32F068-11	0094	95	155	32	44	60	343.24 €	285.00 €
		3xD	YGSP3-34S32F102-11	0064	129	156				343.84 €	285.00 €
		4xD	YGSP4-34S32F136-11	0072	163	200				578.99 €	405.00 €
	35	2xD	YGSP2-35S32F070-11	0095	97	157				343.24 €	285.00 €
		3xD	YGSP3-35S32F105-11	0065	132	159				343.84 €	285.00 €
		4xD	YGSP4-35S32F140-11	0073	167	205				578.99 €	405.00 €
	36	2xD	YGSP2-36S32F072-11	0096	99	159				343.24 €	285.00 €
		3xD	YGSP3-36S32F108-11	0066	135	162				343.84 €	285.00 €
		4xD	YGSP4-36S32F144-11	0074	171	210				578.99 €	405.00 €
	37	2xD	YGSP2-37S32F074-11	0097	101	161				343.24 €	285.00 €
		3xD	YGSP3-37S32F111-07	0067	138	165				343.84 €	285.00 €
		4xD	YGSP4-37S32F148-11	0075	175	215				578.99 €	405.00 €
	38	2xD	YGSP2-38S32F076-11	0098	103	163				343.24 €	285.00 €
		3xD	YGSP3-38S32F114-11	0068	141	168				343.84 €	285.00 €
		4xD	YGSP4-38S32F152-11	0076	179	220				578.99 €	405.00 €
	39	2xD	YGSP2-39S32F078-11	0099	105	165				343.24 €	285.00 €
		3xD	YGSP3-39S32F117-11	0069	144	171				343.84 €	285.00 €
		4xD	YGSP4-39S32F156-11	0077	183	225				578.99 €	405.00 €
	40	2xD	YGSP2-40S32F080-11	0100	107	167				343.24 €	285.00 €
		3xD	YGSP3-40S32F120-11	0070	147	168				343.84 €	285.00 €
4xD		YGSP4-40S32F160-11	0078	187	220	578.99 €	405.00 €				
41	2xD	YGSP2-41S32F082-11	0101	109	169	343.24 €	285.00 €				
	3xD	YGSP3-41S32F123-11	0071	150	171	379.41 €	305.00 €				
	4xD	YGSP4-41S32F164-11	0079	191	225	622.47 €	425.00 €				

* Llámamos para incrementos en diámetro x 0.5mm

Drilling - Drill Holder

SPMX 140512 Drill (DC 22~27)

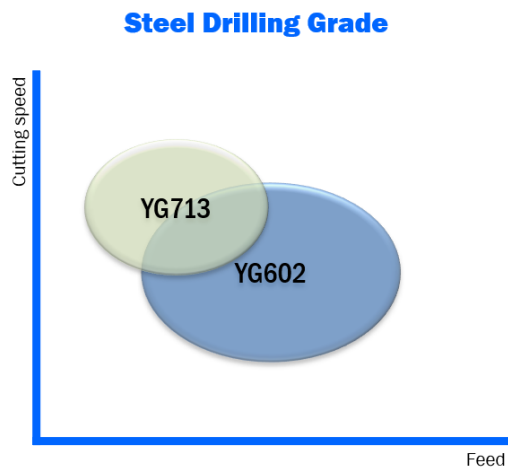
Screw	Wrench
18000121	18000168



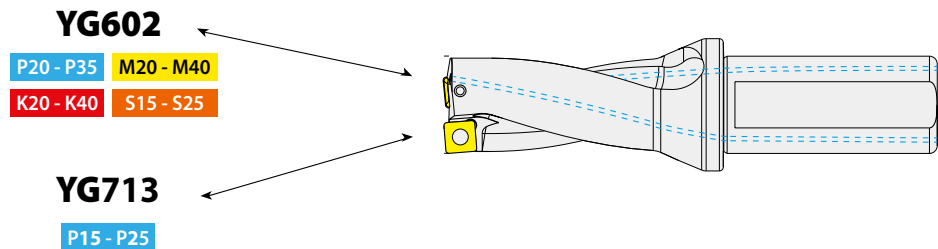
Series	DC	LU	Designation	EDP 3790..	LF	OAL	DCON	DCSFMS	LS	PVP BROCA	SET 20 INSERTOS
SPMX 140512	42	2 x D	YGSP2-42S32F084-14	0102	111	134	32	44	60	347.97 €	310.00 €
		3 x D	YGSP3-42S32F126-14	0080	153	156				379.41 €	325.00 €
		4 x D	YGSP4-42S32F168-14	0091	195	200				622.47 €	450.00 €
	43	2 x D	YGSP2-43S32F086-14	0103	113	136				347.97 €	310.00 €
		3 x D	YGSP3-43S32F129-14	0081	156	159				379.41 €	325.00 €
		4 x D	YGSP4-43S32F172-14	0092	199	205				622.47 €	450.00 €
	44	2 x D	YGSP2-44S32F088-14	0104	115	138				347.97 €	310.00 €
		3 x D	YGSP3-44S32F132-14	0082	159	162				379.41 €	325.00 €
		4 x D	YGSP4-44S32F176-14	0093	203	210				622.47 €	450.00 €
	45	2 x D	YGSP2-45S32F090-14	0105	122	140	40	54	70	380.83 €	325.00 €
		3 x D	YGSP3-45S32F135-14	0083	167	165				399.17 €	335.00 €
	46	2 x D	YGSP2-46S32F092-14	0106	124	142				402.09 €	340.00 €
		3 x D	YGSP3-46S32F138-14	0084	170	168				422.88 €	350.00 €
	47	2 x D	YGSP2-47S32F094-14	0107	126	144				434.96 €	355.00 €
		3 x D	YGSP3-47S32F141-14	0085	173	171				444.62 €	360.00 €
	48	2 x D	YGSP2-48S32F096-14	0108	128	142				457.47 €	365.00 €
		3 x D	YGSP3-48S32F144-14	0086	176	168				468.33 €	370.00 €
	49	2 x D	YGSP2-49S32F098-14	0109	130	144				479.41 €	375.00 €
		3 x D	YGSP3-49S32F147-14	0087	179	171				490.07 €	380.00 €
	50	2 x D	YGSP2-50S32F100-14	0110	132	144				500.68 €	385.00 €
3 x D		YGSP3-50S32F150-14	0088	182	171	533.54 €				405.00 €	
52	2 x D	YGSP3-52S32F156-14	0089	188	144	578.99 €				425.00 €	

* Llámamos para incrementos en diámetro x 0.5mm

CONDICIONES DE CORTE



UTILICE EL NUEVO GRADO YG713  COMO INSERTO PERIFÉRICO PARA EL AUMENTO DE LA PRODUCCIÓN EN ACEROS!!!



Cutting Speed			Vc (m/min.)					
ISO	VDI	Sub Group	YG602		YG713		YG613	
			Min	Max	Min	Max	Min	Max
P	1~5	Non-Alloyed Steel	180	380	200	300	100	210
	6~9	Low-Alloyed Steel	120	300	170	270	70	180
	10~11	High-Alloyed Steel	70	150	85	145	40	90
M	12~13	Ferritic & Martensitic	120	200	-	-	70	180
	14	Austenitic Stainless Steel	130	250	-	-	70	200
K	15~16	Grey Cast Iron	120	250	-	-	-	-
	17~18	Nodular Cast Iron	130	220	-	-	-	-
H	38~41	Hard Materials	-	-	-	-	-	-

PROMOCION VALIDA HASTA EL 31 DE DICIEMBRE DE 2023

YG
 Herramientas YG-1
 www.yg-1.es

SPAIN D23-1

Sijalon
 Suministros industriales

Suministros industriales
 Jalon, S.L.
 C/ La Sabina, 61 50171
 La Puebla de Alfindén,
 Zaragoza (España-Spain)
 Tel. 976 10 98 70
 sijalon@sijalon.net
 www.sijalon.com